

ÉLECTRODE OK 67.13 ESAB

OK 67.13 is a coated electrode that provides an austenitic stainless steel, for welding 25Cr20Ni type steels. The weld metal resists scaling up to 1,100-1,150°C and does not contain ferrite in detectable proportions. OK 67.13 can also be used for welding certain self-hardening steels, such as armor steels, and for joining stainless steels with unalloyed steels.

| **Ratings:** | EN ISO 3581-A; E 25 20 R 1 2; SFA/AWS A5.4; E310-16; Werkstoffnummer; 1.4842



Technical information

CODIGO	DESCRIPCION
60010167132530	ELECTRODE INOX. 310 O.K. 67.13 2,50.300MM
60010167133235	ELECTRODE INOX. 310 O.K. 67.13 3,25.350MM
60010167134035	ELECTRODE INOX. 310 O.K. 67.13 4,00.350MM